# Marklin Model Railroading

... And Everything you probably didn't want to know about it...

#### What is Marklin?

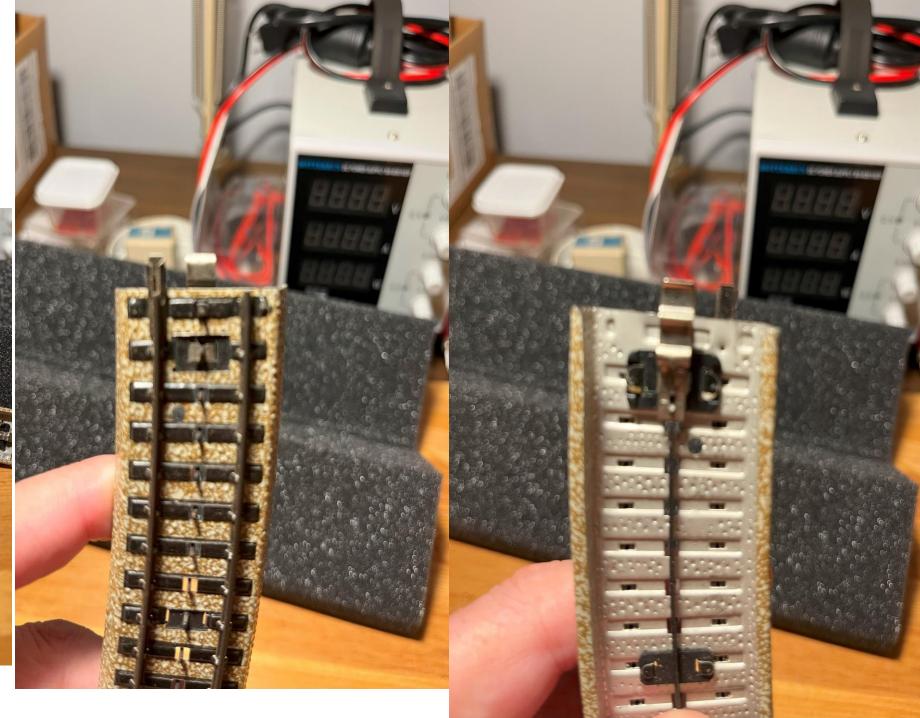
- A German toy company located in Goppingen, Baden-Württemberg, Germany.
- Founded in 1859
  - Family owned (Marklin, Friz and Safft)
  - 2006 Kingsbridge Capital
  - 2013 Simba Dickey Group
- Gebr. Marklin & Cie. GmbH
- A premier European model train manufacturer (50% market share in Germanic speaking countries)
- International scope
- Two factories (Germany, Hungary), one museum (Germany).
- Also owns Trix since 1997, LGB since 2007
- Other toys over the years: Doll houses, Wind up trains, Metal vehicles, Slot car racers, Meccano-Erector, Steam engines...

#### Marklin Trains

- Pioneered Gauge Standards: O, HO, Z (aka Mini-Club)
- Current Gauge offerings: Maxi 1(Marklin), HO(Marklin, Trix), Z(Marklin), G(LGB), N(Trix).
  - Gauge 1 is basically the same as Gauge G
- Standard Fare is 3-rail analog and digital.
- Originally Analog AC. Marklin engines that can run digital can still run AC analog
- Helped pioneered Digital control for HO(Marklin Digital, DCC)
- Offers complete system
  - Locos, & rolling stock
  - Controllers
  - Power Switched mode transformers only for digital operation, and 32VA analog (1)
  - HO Track
    - "M" (Discontinued)
    - "C" and "K", "C" has built-in ballast. "K" is rails and ties.
    - All are 3-rail.
  - Signals
  - Catenary

# M Track





#### C Track



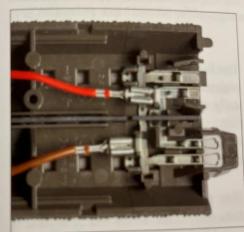
to get the 60101 switched mode power pack (100 VA output, 230 volt version only) or the 51095 LGB switched mode power pack (100 VA output, 230 volt version only). If your house has 120 volts, please use the 60065 switched mode power pack (60 VA output). Transformers cannot be used. Therefore, please use



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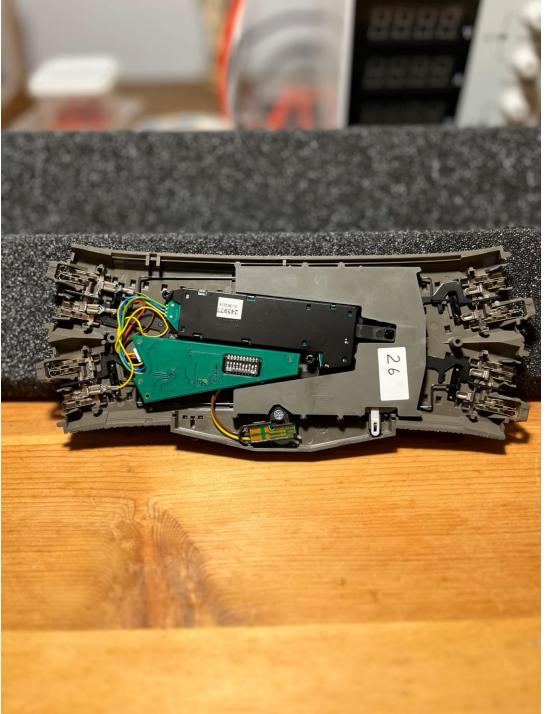
To the let nection for this connection for this e groun current



Familiar color theory: The connecting wires to the layout have as on the CS2 the colors red (track current) and brown (ground return line).

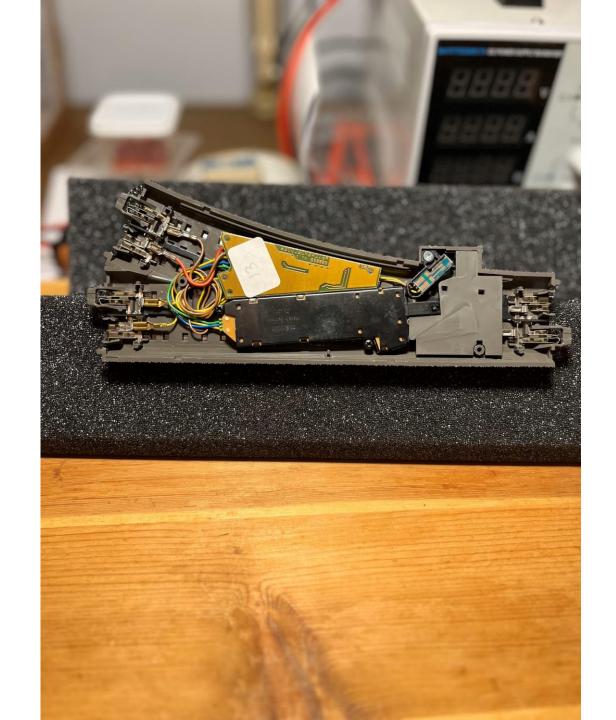
### Crossover



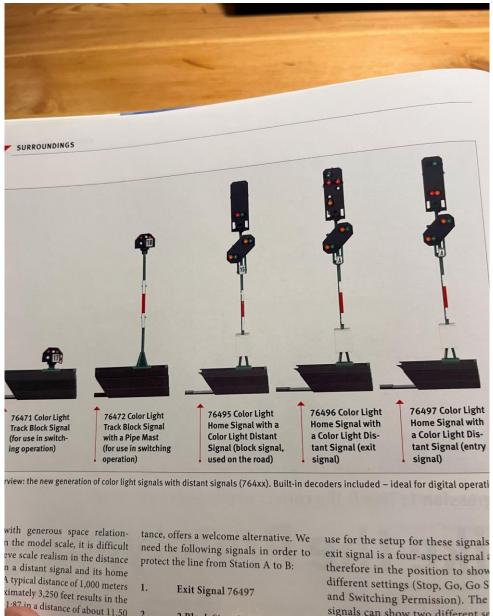


# Switch





### Signals



1.87 in a distance of about 11.50 2. nately 37 feet. The cirhe prototype too the 3.

- 2 Block Signals 76495
- Entry Signal 76402

signals can show two different se (Stop and Go). The entry signs three-aspect signal (Stop, Go, a

### Incompatibility with Other Manufacturers

- 3-rail(like Lionel)
  - Common outer rails
  - Isolated middle rail (tabs)
- Original power: Motors wired for analog AC only (field coils)
- Current digital controllers Capable of DCC or mFx, NOT ANALOG AC
- Analog Transformers for analog locos
- Complete conversion kits AC -> mFx, DCC
  - Does not include wheel kits to provide wheel isolation for DCC
- Many European Mfgs (Fleishmann, Roco, Lima, HAG,...) sell AC(3-rail) and DC(2-rail) versions. Other Mfgs(ESU, Lenz,...) sell compatible Decoders to convert analog to digital.

# Loco/Rolling stock Styles

- Standard Steam, Diesel, Electric
- Every country has a unique style of older Locos.
- Rolling stock heavily standardized across German speaking countries
  - Germany, Austria, Switzerland
- Limited styles for other countries
  - Typically one-time or limited manufacturing runs
- One special locomotive item (for purchase) and rolling stock item (free for members) run per year for "Insider" club members.
- Special runs for Marklin dealers and other manufacture and service companies for advertisement.
- Locos and rolling stock split by Era of manufacture
  - Era I 1835-1925
  - Era II 1925-1945
  - Era III 1945-1970
  - Era IV 1970-1990
  - Era V 1990-2006
  - Era VI 2006 present

### Digital Control

- 1985 Marklin Digital (Motorola) 3-rail
  - Marklin first presented the new digital control system at the Nürnberg Toy Fair in 1979. The Motorola based system was officially introduced in 1985, developed by a relatively unknown electronics contractor with most components built by Märklin
  - Many upgrades
- 1986 DCC (Marklin with Lenz, Arnold) 2-rail
  - Bernd Lenz, would also work on the system producing locomotive decoders and, later, Märklin's first DC command control offering. This first DC offering was later developed into what is now known as <u>Digital</u> <u>Command Control</u> (DCC)

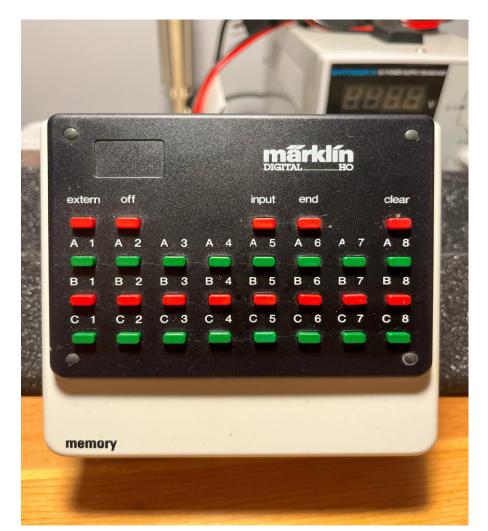
# Digital Control (Continued)

- Initial offering
  - Controllers
    - CS1
    - CS2
    - Delta(discontinued)
  - Limited specific functions
    - Lights
    - Couplers
    - Limited auxiliary
  - Decoders & Boosters
    - Loco
    - Accessory
    - Auto braking
    - Separate switch decoders
    - Separate feedback decoders

# Marklin Digital - Early



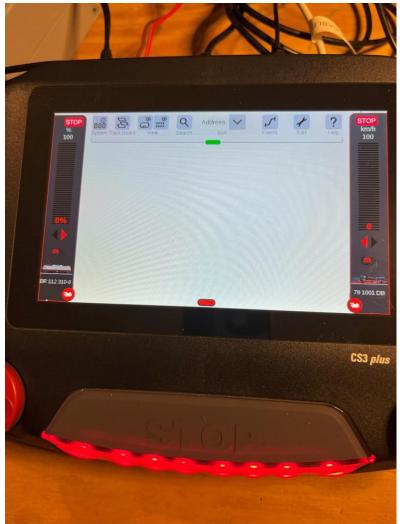


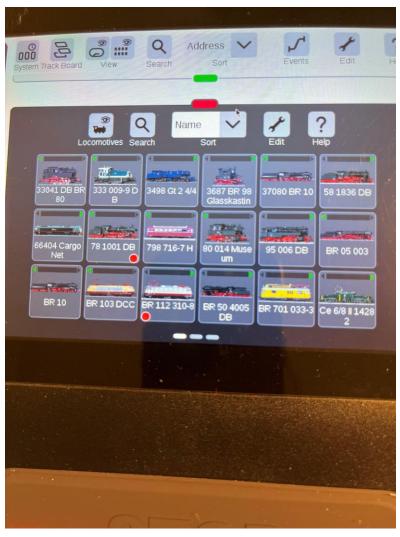




#### CS3







### Digital Control (Continued)

- New
  - Decoders & Boosters
    - Functional (Separate from base increased number of functions)
    - Delta (discontinued)
    - mFx (command AND feedback) Developed by ESU for Marklin
      - 65,000 controlled devices
      - cv parameters stored
      - Automatic operational parameters: Water, Pressure, Fuel, Fire state
      - Cab view
      - Mobile control station Hand-held, Use in place of Central Station
      - Central control stations (upgrades in 2008, 2009, 2016)
      - Track layout views (Track route, Switches, Signals, Feedback sensors)
- With the exception of signals, track-based feedback, and power, exposed wiring is much reduced.

#### Mobile Controller - Old

